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D350-607-545
Job Sheet 188170



007841

Part No: D350-607-545

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™, Short, Heavy Duty Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 1/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 10-08-19 AS
PER REV.A DD VERF BY:EC IPP Rev:C 11.02.09 add to install label DD verf by:EC IPP REV:D 12.03.06 AS
PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:F 13.08.21
CHG005 / ECN 13-624 DD VERF:JLM IPP REV:G 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		1/29/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		JAN 30 2019
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
115 QC 5	1 pcs	1/29/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 38	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
120 QC 4	1 pcs	1/29/19	0.00	0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	DAS 69 9-89
					QC 4 - 69	
					QC 4 - 9	
130 Packaging 3-1 - Stock - B4B	1 pcs	1/29/19	0.00	0.00	QC 4 - 46	
					Packaging 3 - 1 - B4B	DAS 69 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
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Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
		Other/Details:			

					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
135	DC - 1 - B4B	1 pcs	1/29/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	1/29/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	

Part Op 110 - (Pick Kit) ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply Descriptions: label ****

115 - (QC5- Inspect part completeness to step on W/O) ***Inspect label on lid***

120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Package as per PPPD350-607-545

135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-545 CHG008

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5103954
AN4-13A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5115326
AN4C15	BOLT	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5113810
D2690-6	Lanyard	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5140841
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5149327
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5127069
D4032-041	Short Basket Assembly (350)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5149757
D4086-220	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	8097116
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5133321
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5135922
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5135954
D4917-320	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5124527
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5143259
MS21042L4	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5133333
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5053951
NAS1149C0463R	Washer	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5124667
NAS1149F0432P	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5131202-2
NAS1515H4L	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5044189
D4085-3	Placard	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5142793

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	55	0
	AN4-13A	6	448	0
	AN4C15	1	60	0
	D2690-6	1	53	0



DART
AEROSPACE

Route update only

Job:

Part No. _____

Rework	
Scrap	
Use-as-is	

Skid-tube	
Machining	
Large Fab	

Cross tube	
Small Fab	
Finishing	

Eng. (Non-AW)	
Prod. Eng. Coord.	
Rec/Store/Packaging	

Engineering	
Water Jet	
Supplier	
Quality	

Sequence #:

QTY Affected :

MRB (QSI042)



Container No: S149622



Part: D350-607-545

Job No: 188170

Serial No/Batch: S149622

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA STC SR00213NY 15/09/09, EASA S

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Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator	
Manufacturing Process	
Equip/Tooling	
Handling/Presservation	
Material	
Product Improvement	
Process Improvement	
Human Factors	

☐	Pressure/Forced
☐	Bending
☐	Crushing
☐	Cracks
☐	Crimp/Kink/Ripple/Wave/Twist
☐	Marks/Chatter
☐	Mislabeled

Other/Details:

FAULT CATEGORY

	Contamination
	Misaligned/off center
	BOM/Route
	Broken/Damage/Defect
	Incomplete/Unclear Instructions
	Drill Holes
	Fit/Function

☐	Power Loss/Surge
☐	Folio/Program
☐	Grain Direction
☐	Weld
☐	Wrong Stock Pulled
☐	Out of Sequence
☐	Off-set/Set-up

	Positioned Wrong
	Outside Tolerance
	Drawing
	Finish
	Part Lost/Missing
	Misread

D350-607-511	1	0	0
D3912-041	1	12	0
D4032-041	1	0	0
D4085-3	1	26	0
D4086-220	1	12	0
D4150-041	1	14	0
D4151-041	1	17	0
D4151-043	1	13	0
D4917-320	1	15	0
MS17984-C413	1	29	0
MS21042L4	6	1,857	0
MS24665-151	1	81	0
NAS1149C0463R	3	466	0
NAS1149F0432P	12	898	0
NAS1515H4L	2	244	0

Part Specifications

Specifications could not be found.

Plex 1/4/19 10:10 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

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